

Date: Wednesday, 3/14/2007 12:25:17 PM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: MOUNTING BRACKET
Job Number	: 31189		
Estimate Number	: 10604		
P.O. Number	: <i>N/A</i>	Part Number	: D2581
This Issue	: 3/14/2007 S.O. No. <i>N/A</i>	Drawing Number	: D2581 REV A1
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: <i>N/A</i> Type : SMALL /MED FAB	Drawing Revision	: A1
Previous Run	: 30552	Material	: <i>N/A</i>
Written By	:	Due Date	: 4/5/2007 Qty: 100 Um: Each
Checked & Approved By	: <i>[Signature]</i>		
Comment	: Est. D 01.07.17 Added info to step 2 SM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description:
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1.0	M304S11GA	304/316 .125 Sheet
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Comment: Qty.: 0.0196 sf(s)/Unit Total: 1.9635 sf(s)

304/316 .125 Sheet

(M304S0125)

Batch: *M102817*

SAD 07/04/15 (100)

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET

1-Cut as per Dwg D2581

Dwg Rev: *A1*Prog Rev: *A1*

2-Deburr if necessary

SAD 07/04/16 100
SAD 07/04/15 (100)

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

SAD 07/04/15 (100)

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

SG 07-04-15 100

5.0	BRAKE NC	NC BRAKE
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Comment: NC BRAKE

Form as per Dwg D2581 using CNC Brake

SB 07/04/17 (99)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☐ No ☒ DQA: ☒ Date: 07/04/17
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
07/04/17	5	1 part was scrap of the set-up out of tolerance	<i>[Signature]</i> 05/04/17	Scrap & destroy	SB 07/04/17	<i>[Signature]</i> 07/04/17	<i>[Signature]</i> 05/04/17	<i>[Signature]</i> 07/04/17

NOTE: Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: MOUNTING BRACKET

Job Number: 31189

Part Number: D2581

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

11/07/04/18 (99)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *WS*

11/07/04/18 (99)

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

11/07/04/18 (99)

Job Completion



U 11/07/04-18

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

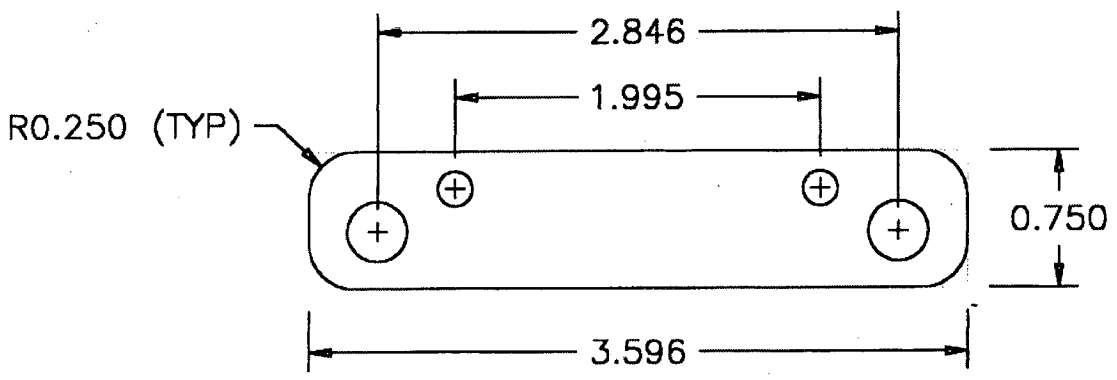
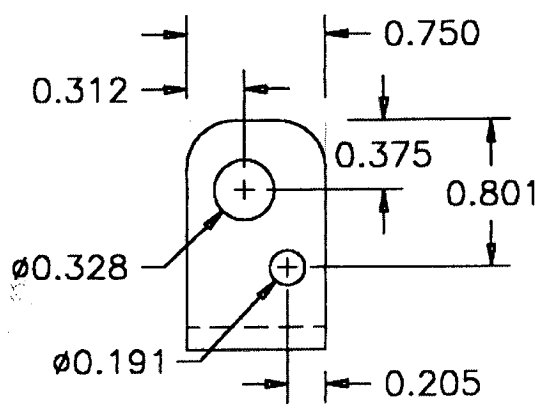
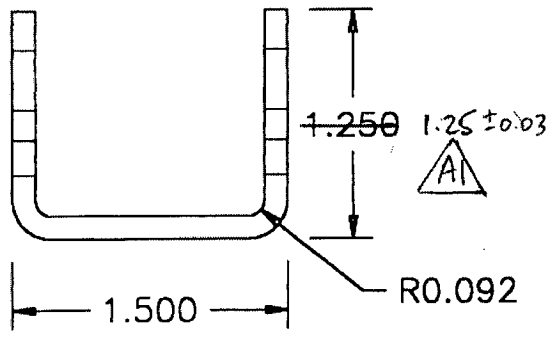
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
MIKE M	MIKE M	DRAWING NO.	REV. A
CHECKED	APPROVED	D2581	SHEET 1 OF 1
DATE		TITLE	SCALE
96.06.27		MOUNTING BRACKET	1:1
AI	UP 04.05.14	CHANGE TOLERANCE ON 1.25 DIMENSION	

RELEASED
96/07/23 BWS



MATERIAL: 304/316 SS 0.125 THICK

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 31189